

NEW PROTOTYPE TOOLING QUOTATION

Date:

CUSTOMER:	PART NAME:
PART #:	
ENG.LEV:	PROGRAM:

TOOL DESCRIPTION/CONFIGURATION:

EXP. TOOL LIFE:	shots/pcs. per cav.	EST. ANN.VOL.:
PRODUCTION:	RUNNER: HOT	TOOL MAT'L: CORE/CAV.
PROTOTYPE:	COLD	M. BASE
# OF CAVITIES:	HYBRID	

INSERTS:	QTY. for PPAP:	Delivery:	weeks prior to PPAP
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PART WEIGHT:	g	RUNNER WEIGHT:	g	REGRIND:	YES %
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MATERIAL:	g/cav.	NO
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Cost Breakdown	\$/Unit	# of units	Cost (\$)	Comments								
Eng. Supp. (hrs)			-	Engineering support & customer technical liaison								
Design (hrs)			-	Estimated cost of mould design								
Material (cu.in.)			-	Estimated cost of material								
Heat Treat		1	-	Estimated cost								
Mould Base		1	-	Estimated cost of a mouldbase								
CNC Prog. (hrs)			-	Estimated cost of CNC programming								
CNC Mach. (hrs)			-	Estimated cost of CNC machining								
Wire EDM (hrs)			-	Estimated cost of Wire EDM								
Moldmaker(hrs)			-	Estimated labour portion of the tool cost								
Polishing (hrs)			-	Estimated cost of polishing of the tool								
Texturing		1	-	Estimated cost of outsourcing mould texturing								
Hot Runner		1	-	Estimated cost of the hot runner								
Testing (per test)			-	Internal cost of testing of the tool								
Q.A. @ (hrs)			-	Internal cost of quality control								
Q.A. Outside		1	-	Estimated cost of outsourcing quality inspection								
Miscellaneous		1	-	e.g. engraving, additional equipment etc.								
Fixtures/gauges		1	-									
LABOR:		Subtotal:	-	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><td colspan="2" style="text-align: center;">Packaging:</td></tr> <tr><td>Box:</td><td>Quant.:</td></tr> <tr><td>Liner:</td><td>Return.:</td></tr> <tr><td>Other:</td><td></td></tr> </table>	Packaging:		Box:	Quant.:	Liner:	Return.:	Other:	
Packaging:												
Box:	Quant.:											
Liner:	Return.:											
Other:												
CYCLE:		Profit (x):	1.00									
M/C:												
		TOTAL:	\$ -	LEADTIME:	WEEKS							

Comments

Prepared by:	Approved by:	File : .xls
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